



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4182-1
Job Sheet 188610



Part No: D4182-1

Job Qty: 10 pcs

Part Name: Fitting, Quick Disconnect



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/18/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	10 pcs	JAN 11 2019	1/18/19	0.00	0.00	Purchasing - 1	JAN 16 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	10 pcs	1/18/19	1/18/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	JAN 16 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S145174



Part: D4182-1

Job No: 188610

Serial No/Batch: S145174

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/16/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	DAS
120	QC 6	10 pcs	1/18/19	0.00 0.00	QC 6 - 38
					QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	10 pcs	1/18/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
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					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
140	QC 21 - SA	10 pcs	1/18/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 6718K52 Supplier: MCMaster CARR
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

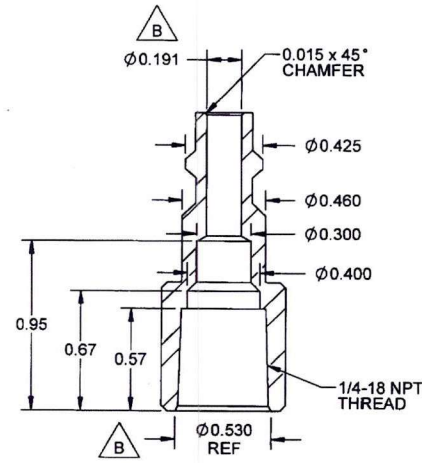
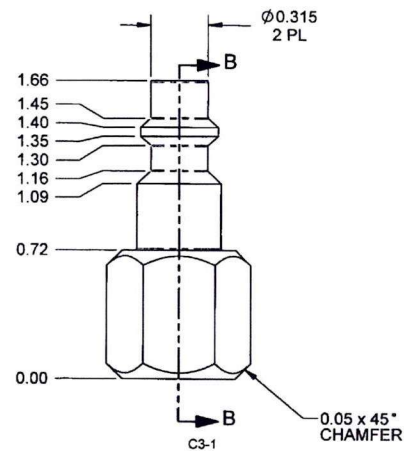
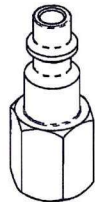
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6718K52	Fitting, Quick Disconnect D4182-1	10 pcs (1 ea)	100-Purchasing	S145170

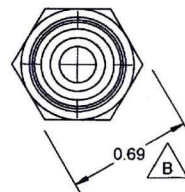
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6718K52	10	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



SECTION B-B C6-1



D4182-1 FITTING, QUICK DISCONNECT

RELEASED
2011-06-30

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.07 lbs
- 8) POSSIBLE SUPPLIER: McMASTER CARR P/N 6718K52

REV.	DESCRIPTION	BY	DATE
B	$\phi 0.191$ WAS $\phi 0.201$ (ZN D4-1); 0.57 WAS 0.45 (ZN C4-1); 0.69 WAS 0.62 (ZN B5-1)	RF	11.03.07
A	NEW ISSUE	RF	10.09.16
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	DSC-D4182	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FITTING	NTS
DATE	11.03.07	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042243



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO042243

PO Date: 1/11/19

Due Date: 1/16/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 14 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		30125T403	1/pk	Turn Buckle Body	Firmed	-	1/16/19	8 pcs	0 pcs	8 pcs	\$1.95/pcs	\$15.60
						8 X	JAN 16 2019					
2	188607	50715K676		Flared Tube Fitting SS D5530-1 receive ea	Firmed	-	1/16/19	15 pcs	0 pcs	15 pcs	\$8.27/pcs	\$124.05
						15 X	JAN 16 2019					
3	188598	50715K832	50715K832	37° Flared Tube Fitting, SS D5370-1	Firmed	-	1/16/19	40 Ea	0 Ea	40 Ea	\$10.05/Ea	\$402.00
						20						
4		51495K116	1/pk	COUPLING 1/2" NCKL PLTD BRASS	Firmed	-	1/16/19	12 Ea	0 Ea	12 Ea	\$7.78/Ea	\$93.36
						12 X	JAN 16 2019					
5	188606	6541K38		Ear Clamp D5529-1 receive pcs	Firmed	-	1/16/19	50 Ea	0 Ea	50 Ea	\$0.38/Ea	\$19.00
						50 X	JAN 16 2019					
6		91030A031	1/pk	Flange Hex Nut	Firmed	-	1/16/19	40 Ea	0 Ea	40 Ea	\$2.28/Ea	\$91.20
						40 X	JAN 16 2019					
7	188605	6519T14		Tubing D5528-1 : AS PER DWG D5528 REV. A PCS OF 10 FT LONG REQUIRED	Firmed	-	1/16/19	50 Ea	0 Ea	50 Ea	\$4.82/Ea	\$241.00
						50 X	JAN 16 2019					
8		9464K17	100/pk	O-Ring, Ø1/16 X 0.364 I.D.	Firmed	-	1/16/19	100 Ea	0 Ea	100 Ea	\$0.0723/Ea	\$7.23
						100 X	JAN 16 2019					

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PURCHASE ORDER

PO042243



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
9		94975A162	1/pk	Quick Release Pin Quick Release Pin W/Lanyard	Firmed	-	1/16/19	12 Ea	0 Ea	12 Ea	\$4.49/Ea	\$53.88
								5X JAN 16 2019				
10		97524A032	100/pk	Sealing Blind Rivet	Firmed	-	1/16/19	300 Ea	0 Ea	300 Ea	\$0.0982/Ea	\$29.46
								300X JAN 16 2019				
11	188609	59915K274		Rod End Bearing D4777-1 AS PER DWG D4777 REV. A	Firmed	-	1/16/19	10 pcs	0 pcs	10 pcs	\$19.05/pcs	\$190.50
								10X JAN 16 2019				
12	188610	6718K52		Fitting, Quick Disconnect D4182-1 AS PER DWG D4182 REV. B	Firmed	-	1/16/19	10 pcs	0 pcs	10 pcs	\$5.64/pcs	\$56.40
								10X JAN 16 2019				

Grand Total: \$1,323.68

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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McMASTER-CARR®

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO042243

Order Placed By
Chantal Lavoie

McMaster-Carr Number
6409460-02

Page 1 of 1

01/14/2019

Packing List

Line	Product	Ordered	Shipped
1	30125T403 Closed-Body Turnbuckle--Not for Lifting, Hook-to-Hook, 90 lbs. Capacity, 5-1/2" Retracted Length	8 Each	8 ✓
2	50715K831 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 1/4" Tube OD, 7/16"-20 UNF Male, Deg F This Replaces 50715K676 Temp Range Is -15 To 400	15 Each	15 ✓
3	50715K832 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 3/8" Tube OD, 9/16"-18 UNF Male	40 Each	20 ✓
4	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	12 Each	12 ✓
5	6541K38 Vibration-Resistant Zinc-Plated Steel Double Pinch Clamps, 31/64" to 19/32" ID, for Firm Hose and Tube, Packs of 25	2 Packs	2 ✓
6	91030A031 Low-Strength Steel Flange Nut, Black-Oxide, 3/8"-16 Thread Size	40 Each	40 ✓
7	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 10 Feet Long	50 Feet	50 ✓
8	9464K17 Chemical-Resistant Viton Fluoroelastomer O-Ring, 1/16 Fractional Width, Dash-Number 012, Packs of 100	1 Pack	1 ✓
9	94975A162 18-8 Stainless Steel Ring-Grip Quick-Release Pin with Lanyard, 1/4" Diameter, 1-5/16" Usable Length	12 Each	5 ✓
10	97524A032 Sealing Blind Rivets, Aluminum, Domed Head, with Aluminum Mandrel, 1/8" Diameter, 0.425" Long, Packs of 100	3 Packs	3 297
11	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	10 Each	10 ✓
12	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10 ✓

DAS
38
9-89

Shipped separately from our New Jersey warehouse on 01/14

3	50715K832 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 3/8" Tube OD, 9/16"-18 UNF Male	40 Each	20
9	94975A162 18-8 Stainless Steel Ring-Grip Quick-Release Pin with Lanyard, 1/4" Diameter, 1-5/16" Usable Length	12 Each	6

Expected to ship

9	94975A162 18-8 Stainless Steel Ring-Grip Quick-Release Pin with Lanyard, 1/4" Diameter, 1-5/16" Usable Length	12 Each	1 Jan 22-24
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